

Date:
User:Friday, 01/08/2008 2:25:46 PM
Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 40870 -1
 Estimate Number : 13320
 P.O. Number :
 This Issue : 01/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 31/07/2008 Type : SMALL / MED FAB
 Previous Run : 40303

Drawing Name : FRONT INBOARD LEG ASSEMBLY

Part Number : D3782041
 Drawing Number : D3782 REVA
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 08/08/2008

Qty: 12 Um: Ea

Written By :
 Checked & Approved By : JUD 08-8-01
 Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
 Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D37681

Front Inboard Leg



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Front Inboard Leg
 batch: B40972

3.0

D37871

Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Foot
 batch: B40319

4.0

AN513A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Bolt
 batch: m108167

5.0

AN960JD516

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 36.0000 Each(s)
 Washer
 batch: m108246
 or (NAS1149D0568J)batch:

Process Sheet

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Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 40870

Part Number: D3782041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

batch: m108471

SB

7.0

AN45 13A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

eye Bolt

batch: m107938

SB

8.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Front Leg Fitting

p 40949

SB 08/08/18 (2)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

SB 08/08/18 (2)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-08-18 (2)

1-041

1-042

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 0A

MF 08-08-18

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

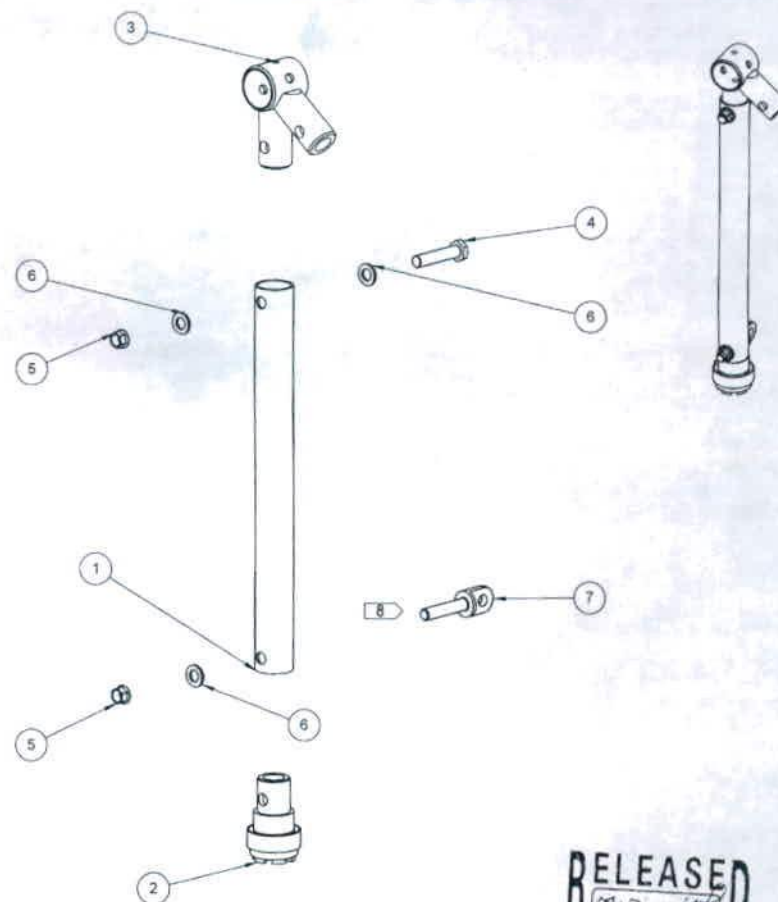
08/08/20 (A)

Job Completion



MF 08-08-18

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3788-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3782-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



40870

D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 8 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

RELEASED

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG APPR.		D3782	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
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